

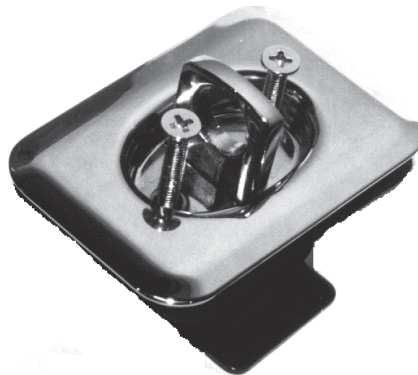
HAUL-MASTER®



TRUCK ANCHOR FLUSH MOUNT 2 PCS.

Model 93170

ASSEMBLY & OPERATING INSTRUCTIONS



Due to continuing improvements, actual product may differ slightly from the product described herein.



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For technical questions and replacement parts please call 1-800-444-3353.

THANK YOU for choosing a **HARBOR FREIGHT TOOLS** product. For future reference, please complete the owner's record below:

Model _____ **Serial No.** _____ **Purchase Date** _____

SAVE THE RECEIPT, WARRANTY AND THESE INSTRUCTIONS. It is important that you read the entire manual to become familiar with the unit BEFORE you begin assembly.

Technical Specifications

Universal Fit Anchor System

Material: Chrome plated Steel

Dimensions: 3-7/16" L x 2-1/4" W x 1-3/4" H

Load Rating: 70 Lbs. Maximum Capacity At Each Anchor Point



IMPORTANT SAFETY INSTRUCTIONS!



READ ALL INSTRUCTIONS BEFORE USING THIS PRODUCT!

Safety Warnings and Precautions

WARNING: When using product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment.

Read all instructions before using this product!

1. **Keep work area clean.** Cluttered areas invite injuries.
2. **Observe work area conditions.** Keep work area well lighted.
3. **Use the right product for the job.** There are certain applications for which the Truck Anchor was designed. Do not modify the Truck Anchor and do not use this product for a purpose for which it was not intended.
4. **Check for damaged parts.** Before using any product, any part that appears damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for any broken or damaged parts and any other conditions that may affect its operation. Replace or repair damaged or worn parts immediately.
5. **Replacement parts and accessories.** When servicing, use only identical replacement parts. Use of any other parts will void the warranty.
6. **Do not operate product if under the influence of alcohol or drugs.** Read warning labels on prescriptions to determine if your judgment or reflexes are impaired while taking drugs. If there is any doubt, do not operate the product.
7. **Use eye protection.** Always wear ANSI approved impact safety goggles during assembly and use.
8. **Do not exceed the product's maximum load rating of 70 Lbs.** (Maximum Capacity At Each Anchor Point.)

9. **Do not force this product.** Do not use inappropriate attachments in an attempt to exceed the Truck Anchors' capacity.
10. **Keep children away.** Children must never be allowed in the work area.

Warning: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

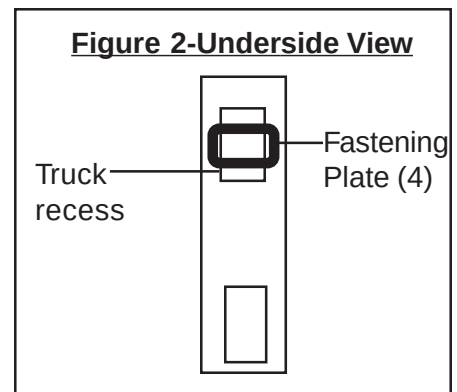
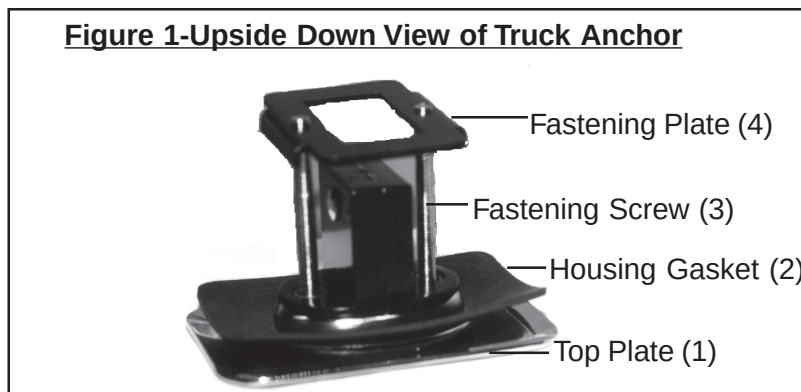
Unpacking

When unpacking your Truck Anchors, make certain that all parts on page 4 of this manual are included. If any parts are missing or broken, please call **HARBOR FREIGHT TOOLS** at **1-800-444-3353**.

Installation

Your Truck Anchors will require complete installation. It is important that you read the entire manual to become familiar with the product BEFORE you install and use the Truck Anchors. Before installing this product be sure that you have all parts described in the Parts List and Assembly Diagram located on page 4 of this manual.

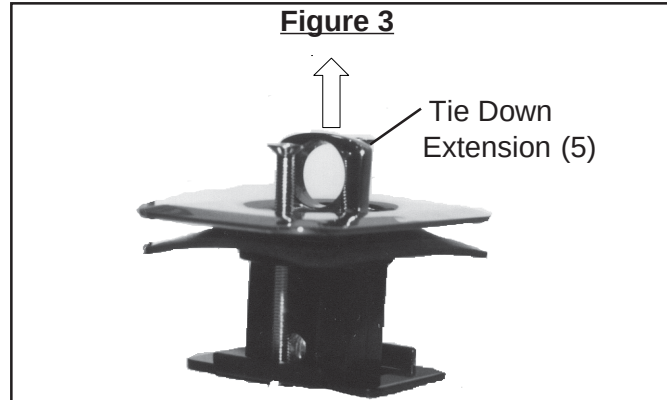
1. Insert the two Fastening Screws (3) down through the Top Plate (1) and Housing Gasket (2) and thread them into the Fastening Plate (4)-see Figure 1.



2. Set the Truck Anchor down so that the Fastening Plate (4) sets down into the recess in your truck bed.
3. Turn the Truck Anchor so that the Fastening Plate (4) will be secure against the ridge of the recess in the truck once it is secured in place-see Figure 2.
4. Using a Phillips Head screwdriver, tighten down the Fastening Screws (3). As you screw them down, the Fastening Plate (4), Top Plate (1) and Housing Gasket (2) will tighten into place in the truck bed. Continue to tighten until the Truck Anchor is firmly in place with the Top Plate, Housing Gasket (2) and Fastening Plate (4) tightly against the truck bed.

Operation

1. With the Truck Anchor firmly in place, pull up on the Tie Down Extension (5) as in Figure 3.



2. Attach your ropes or cords (not included) through the eye of the Tie Down Extensions (5) and secure your load in place. **Make certain not to exceed the maximum load rating of 70 Lbs.** Make certain the load is properly secured in place and that you are in accordance with all local ordinances.

Maintenance

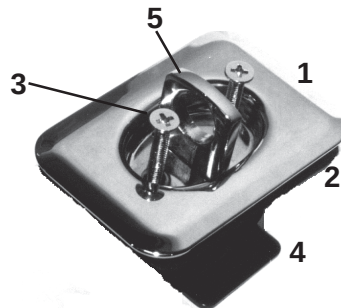
1. Before each use, inspect the Truck Anchor for its general condition. Check for loose Fastening Screws, cracked, bent or broken parts and any other condition that may affect its safe operation.

Parts List

Part #	Description	Quantity	Part #	Description	Quantity
1	Top Plate	2	4	Fastening Plate	2
2	Housing Gasket	2	5	Tie Down Extensions	2
3	Fastening Screw	4			

Note: Some parts are listed and shown for illustration purposes only and are not available individually as replacement parts.

Parts Diagram



PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER NOR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.